



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3969-3**Job Sheet 182332****Part No:** D3969-3**Job Qty:** 10 ea**Part Name:** Spring (Basket Lid)**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 8/23/18**Job Tracking No:****Due Date:** 9/5/18**Created By:** Chantal Lavoie**Type:** Stock**Description:**

Note: DWG REV D IPP RevA: new issue DD 09.11.30 verified by:EC IPP Rev:B as per revC DD 10.03.16 verified by:EC

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs		9/5/18	0.00	0.00	Purchasing		SEP 04 2018
110	Packaging	10 pcs		9/5/18	0.00	0.00	Packaging2		SEP 04 2018
120	QC	10 pcs		9/5/18	0.00	0.00	QC6		38
122	Small Fab	10 pcs		9/5/18	0.00	0.00	Small Fab-5		9-89
124	QC	10 pcs		9/5/18	0.00	0.00	QC5		
130	Packaging	10 pcs		9/5/18	0.00	0.00	Packaging3-2		SEP 06 2018
140	QC21-SA	10 Ea		9/5/18	0.00	0.00	QC21		18.09.07

Part Op 100 - Issue P/O: 1040833 part#: SSA4/8-122-310-360N
 Descriptions: 110 - ***Measure compression only at
 120 - ***Measure compression only at

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
SSA4/8-122-310-360N	Gas Spring D3969-3	10 pcs (1 ea)	100-Purchasing	5107868

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	SSA4/8-122-310-360N	10	0	0

Part Specifications

Dart Aerospace Ltd. could not be found.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL: 1 613 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

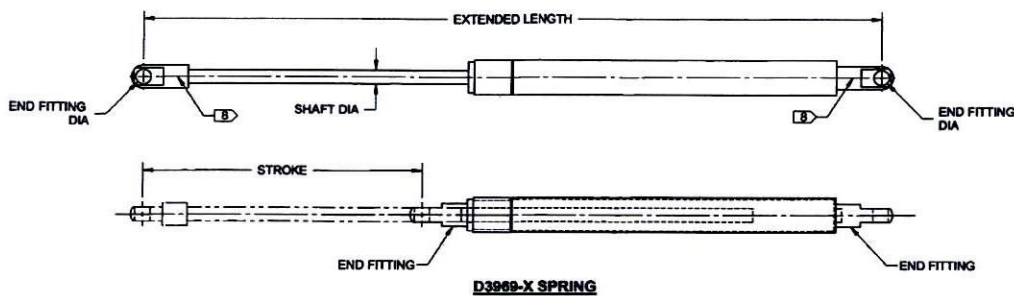
Plex 8/23/18 7:04 AM dart.lavoie.chantal

Container No: S107870**Part:** D3969-3**Job No:** 182332**Serial No/Batch:** S107870**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

Date: 09/04/18

Control/Report_Viewer_2.asp?URL=../Part/Job_Sheet.asp&Report=Tru... 1/1

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	STROKE (mm/in)	EXTENDED LENGTH (mm/in)	SHAFT DIA (mm/in)	FORCE (N/lbs)	END FITTING TYPE	END FITTING DIA (in)	CASING MATERIAL	PREFERRED SUPPLIER	SUPPLIER PART NUMBER	WEIGHT APPROX.
D3969-1	122/4.80	315/12.40	6/0.24	310/69.7	BLADE	0.257	STAINLESS STEEL	LS TECHNOLOGIES	SSA48-122-315-310N	0.27 lbs
D3969-3	122/4.80	315/12.40	8/0.31	360/80.9	BLADE	0.257	STAINLESS STEEL	LS TECHNOLOGIES	SSA48-122-310-360N	0.32 lbs
D3969-5	122/4.80	315/12.40	6/0.24	133/29.7	BLADE	0.257	STAINLESS STEEL	LS TECHNOLOGIES	SSA48-122-315-133N	0.27 lbs
D3969-7	122/4.80	315/12.40	6/0.24	222/50.0	BLADE	0.257	STAINLESS STEEL	LS TECHNOLOGIES	SSA48-122-315-225N	0.27 lbs
D3969-9	130/5.12	343/13.50	8/0.31	360/80.9	BLADE	0.257	STAINLESS STEEL	LS TECHNOLOGIES	SSA48-130-343-360N	0.35 lbs

NOTES:

- 1) MATERIAL: SEE CHART
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3969-X" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: SEE CHART
- 8) CRIMP END FITTING AT APPROXIMATE LOCATION SHOWN, PER MANUFACTURERS REQUIREMENTS

RELEASED
2016-05-19
2016-05-19

D	ADDED - 7/4	ML	16.05.12
C	REDRAWN IN B/W, ADDED 3/8 & 5/8 ADDED SHAFT DIA COLUMN TO CHART, FORCE FOR "1" CORRECTED (WAS 60.0 lbs)	JPH	10.03.04
B	DRAWING RENAMED WAS: GAS SPRING (BASKET LID), NOTE 8 ADDED.	AJB	06.11.10
A	NEW ISSUE	AJS	09.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	AS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	AJS	DRAWING NO.	REV. D
MFG. APPR.	DD	D3969	SHEET 1 OF 1
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	BASKET LID SPRING	NTS
DATE	16.05.12	COPYRIGHT © 2009 BY DART AEROSPACE LTD This document is intended for internal use only. It is not to be distributed outside the company without the written permission of DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040833

Supplier: LST001-VC
LS Technologies Inc.
1634 Saskatchewan Ave.
Saskatoon
SK
S7K 1P6 Canada
Phone: 306 683 5000
Fax: 306 683 6403

PO No: PO040833
PO Date: 8/23/18
Due Date: 9/4/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
AUG 23 2018
Conf

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	182332	SSA4/8-122-310-360N			Gas Spring D3969-3 As Per Dwg D3969 Rev. D	Firmed	-	9/4/18	10 pcs	0 pcs	10 pcs	\$51.85/pcs	\$518.50
								10x	SEP 04 2018			DAS 61 9-89	DAS 38 9-89
2	182331	B8-220-530-070N			Carbon Steel Gas Spring D3552-7 As per Deg D3552 Rev. L.	Firmed	-	9/4/18	6 pcs	0 pcs	6 pcs	\$29.48/pcs	\$176.88
								6x	SEP 04 2018				

Grand Total: \$695.38

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

CL
WB

Packing Slip

LS TECHNOLOGIES INC
1634 Saskatchewan Ave
Saskatoon, SK S7K 1P6

P.O. No.	Date	Invoice #
040833	8/28/2018	18999

Bill to:
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship to:
Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship	Via
	Fed-Ex

Qty	Description	DAS	DAS
✓ 10	D3969-3 #182332 Stainless Gas Spring (SSA4/8-122-310-360N) LABELLED WITH PERMANT INK MARKER ONLY - NO LABELS	61 9-89	38 9-89
✓ 6	D3552-7 #182331 Gas Spring		
Shipping Via FED EX Tracking # 773084037277			

Order checked by :





LS Technologies Inc

1634 Saskatchewan Ave,
Saskatoon, SK S7K 1P6
Ph: (306) 683-5000 Fax: (306) 683-6403

Certificate of Compliance

Aug 27, 2018

This is to certify that the parts listed below meets specifications as required by your order.

10 Units: D3969-3 #182332 Stainless Gas Spring

DAS
61
9-89

DA
36
9-89

6 Units: D3552-7 #182331 Gas Spring

Country of Manufacture: Canada
Date of Manufacture : August 2018
This product is ROHS compliant.

Purchase Order # **040833**
Invoice # 18999

L S Technologies Inc Canada

Nolan Fehr
President